



Cutting line MLC1250

● MLC1250

- 1 entry table with coils and counter operated guides adjustable by crank, maximum width 1250 mm
- 1 motorized in feed station (1 steel coil + 1 rubber coil Ø 80 mm)
- 1 slitting unit with adjusted shaft Ø 100 mm, equipped with 3 sets of blades Ø 154 mm adjustable on steel rule display
- 3 sets of reversible blades mounted on single piece block
- 1 mechanical guillotine shear
- Programmable linear measure and cutting counter



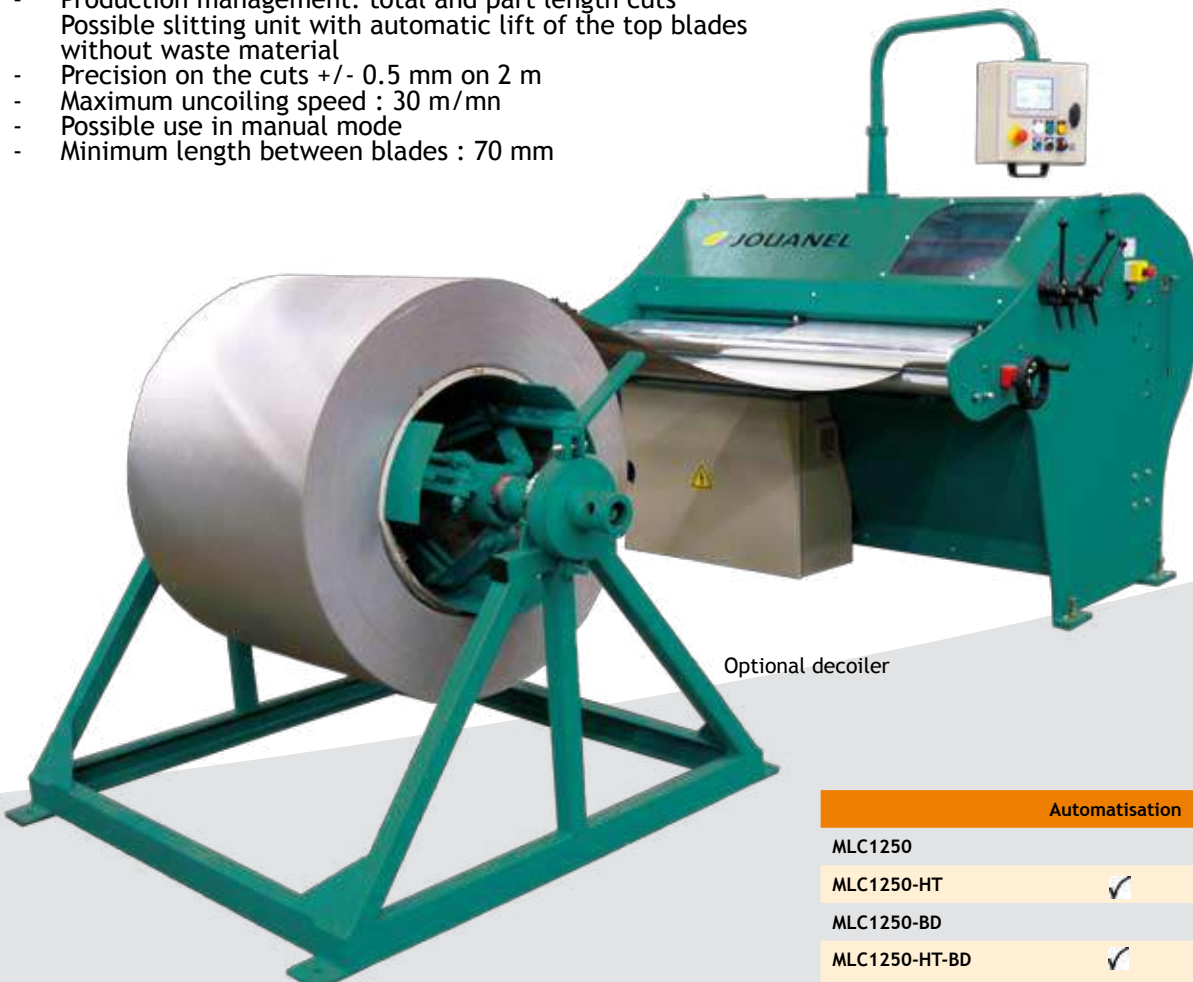
easy access and fast adjustment of the blades

Features

Weight (kg)	1 200
Dimensions (mm)	1 450 x 1 600 x 1 900
Engine power feeding / straightening (kw)	1,5
shearing machine (kw)	1,1
Blades up lift (kw)	0,18
Necessary power supply	400 v (3 phases + neutral + ground) 16 amperes
Cutting capacity steel S235JR (mm)	1,2
Straightening capacity steel S235JR with 3 blades* (mm)	1

● Optional accessories (to be scheduled at the order) :

- **Electric unit / automatic functioning (MLC-HT)**
 - Control console with color touch screen 6'
 - Automatic zero setting
 - 1600 profiles with 10 possible lengths
 - Nomination and program saving
 - Production management: total and part length cuts
 - Possible slitting unit with automatic lift of the top blades without waste material
 - Precision on the cuts +/- 0.5 mm on 2 m
 - Maximum uncoiling speed : 30 m/mn
 - Possible use in manual mode
 - Minimum length between blades : 70 mm
- **Straightening unit (MLC-BD)**
 - 3 steel coils Ø 80 mm (position display on graduated dial)
- **Extra set of blades* (MLC-C)**



Optional decoiler

	Automatisation	Straightening unit
MLC1250		
MLC1250-HT	✓	
MLC1250-BD		✓
MLC1250-HT-BD	✓	✓

* Adding an extra set of blades reduces cutting capacity